



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2370-1

Job Sheet 175186



Part No: D2370-1

Job Qty: 5 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		4/27/18	0.00	0.00	Purchasing		<i>MLL 38</i>
110	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging2		<i>MLL 38</i>
120	QC	5 pcs		4/27/18	0.00	0.00	QC6		<i>MLL 38</i>
130	Small Fab	5 pcs		4/27/18	0.00	4.63	Small Fab		<i>MLL 38</i>
140	QC	5 pcs		4/27/18	0.00	0.00	QC5		<i>MLL 38</i>
150	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging3		<i>MLL 38</i>
160	QC21-SA	5 Ea		4/27/18	0.00	0.00	QC21		<i>MLL 38</i>

Part Op 100 - Issue p/o: 39464 Order: Model 12-2A undrilled with grey pad & black belt Supplier: Ferno Aviation Letter of Descriptions: compliance required

110 - Insure that letter of compliance is attached to w/o

130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg

140 - Check for loose rivet

150 - LOCATION :ST208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	5 pcs (1 ea)	100-Purchasing	<i>S068036</i>
D2374	Stud	20 Ea (4 ea)	130-Small Fab	<i>S017155 X3 S048872</i>
D2378	Bolt	20 Ea (4 ea)	130-Small Fab	<i>S054447</i>
D2484	Locknut	20 Ea (4 ea)	130-Small Fab	<i>S038052</i>
NAS1149D0416J	Washer	20 Ea (4 ea)	130-Small Fab	<i>FM13151</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	5	0	0
130-Small Fab	D2374	20	44	0
	D2378	20	55	0
	D2484	20	43	0
	NAS1149D0416J	20	3,195	0



Container No: **S068239**



Litter Frame Assembly

PART NO: **D2370 - 1**
Serial No/Batch: **S068239**
Revision:
Operation:
Change No:

Packaging

Mfg Date: 05/03/18
Job No: 175186

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.

Plex 3/29/18 12:57 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039464**

Supplier: FER002-VU
Femo Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

PO No: PO039464

PO Date: 3/29/18

Due Date: 4/24/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 15

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	4/24/18	5 pcs	0 pcs	5 pcs	\$1,853.00/pcs	\$9,265.00

DAS
38
9-89

Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS
job no. 175186

Grand Total: \$9,265.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/29/18 1:00 PM dart.lavoie.chantal

735-B Branch Dr
Alpharetta, GA 30004
Office 770-521-1005

Packing Slip

DATE	PACKING SLIP NO.
5/1/2018	18828

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO039464

SHIPMENT NO	TERMS	REP	SHIP DATE	SHIP VIA	FOB	CONTRACT NO
PO039464	Net 30	CW	5/1/2018	Federal Express	Alpharetta, GA	
ITEM	DESCRIPTION			QTY ORD.	UNIT	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00), Serial # 18N389435-18N389439			5	ea	5
	Notes: 1. Ship Collect via Federal Express					

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Aircraft Belts Inc.
1175 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 2/10/2018
Print Time: 11:05:09A
Page: 1

FAA R.S. #: YB1R632K

PACKING SLIP / CERTIFICATION

Packing Slip: 25785

Cust. ID: F38

TERMS: Net 30

Ship To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 11013
Ship Date: 2/12/2018

Ship Via: UPS 1- Ground
SO: 102170

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground acct # E1129E *****

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	50.00 EA	50.00	0.00	STFL	D
Description: STFC3030-810 Stretcher Belt -					

2858 2/15/18

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: _____

Dawanna S. Clark

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

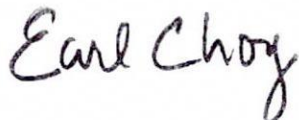
Date: May 1, 2018

Customer: Dart Aerospace, Inc.

P.O. Number: PO039464

<u>Part Number</u>	<u>Description</u>	<u>Serial Number</u>
Model 12-2A	Aeromedical Stretcher w/Orange FAA	18N389435
	Approved Cover and Black FAA Approved	18N389436
	Patient Restraints	18N389437
		18N389438
		18N389439

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements including the flammability requirements of the Department of Transportation Federal Aviation Administration FAR 25.853 appendix F Part I(a)(1)(ii). All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.



Earl Choy
Director of Quality Assurance
Ferno Aviation, Inc.

UAS
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9-88
MAY 04 2018

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

BURN CERTIFICATE

Date: May 1, 2018

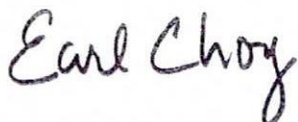
Customer: Dart Aerospace, Ltd.

P.O. Number: PO039464

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	Approved Cover and Black FAA Approved	18N389436
	Patient Restraints	18N389437
		18N389438
		18N389439

We certify that the material(s) listed above complies in all respects with the flammability requirements of the Department of Transportation Federal Aviation Administration FAR 25.853 appendix F Part I (a)(1)(ii).

FAR25.853 "...the average burn length may not exceed six inches and the average flame time, after removal of the flame source, may not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of three seconds after falling."



Earl Choy
Director of Quality Assurance
Ferno Aviation, Inc.